

## 204

### FOAM SPRAY CONTACT ADHESIVE

### Technical Data Sheet

ISSUED: December 2016

#### DESCRIPTION

TAC ADHESIVES - 204 FOAM SPRAY CONTACT ADHESIVE is a high solids spray contact adhesive. The adhesive has a SOFT GLUE LINE, LOWER ODOUR due to the high solids, GOOD OPEN TIME and is HEAT RESISTANT. It bonds polyurethane foam and fabrics to a wide range of materials including , MDF and particleboard, timber, metal, concrete, glass and urethane foam.

#### FIELDS OF APPLICATION

Bonding polyurethane foam and fabrics for upholstery and bedding applications.

#### APPLICATION

Coverage rate, evaporation time, open time and press time are dependant on type of materials to be bonded as well as workshop conditions such as temperature and humidity. Do not use below 10°C as condensed water may form on the adhesive film and prevent bonding.

Best results are obtained under the following conditions:

Workshop, material and glue temperature: 20°C

Wood moisture: 8 - 10%

Relative humidity: 60 - 70%

Apply adhesive evenly to both surfaces with spray gun.

Coverage Rate: 6 - 8 m<sup>2</sup>/Litre

Allow adhesive to evaporate until it is no longer tacky to touch.

Evaporation Time @ 20°C: 5 - 10 minutes.

Join surfaces before end of open time.

Open Time @ 20°C: 10 - 15 minutes.

Apply as much pressure as possible to obtain optimum bond strength.

#### SURFACE PREPARATION

Surfaces to be bonded should be clean and free from oil, dust and other foreign materials. Metal surfaces should be degreased with TAC ADHESIVES - CONTACT CLEANER.

#### CLEAN UP

Use TAC ADHESIVES - CONTACT CLEANER.

#### TECHNICAL DATA

Base: Polychloroprene  
Colour: Clear (yellow) and Red  
Viscosity: Sprayable liquid  
Pack Sizes: 20 and 200 Litre  
Best Before: 12 months

#### SAFETY DIRECTIONS

Avoid contact with skin and eyes and avoid breathing the vapour or spray mist. Store under cover, out of direct sunlight and in a well ventilated area. Keep away from all sources of ignition - No Smoking.

#### FIRST AID

If poisoning occurs contact a doctor or Poisons Information Centre. If swallowed, DO NOT induce vomiting. Give a glass of water. If in eyes, hold eyes open, flood with water for at least 15 minutes and see a doctor. Refer to Safety Data Sheet for further information.

The information contained in this technical data sheet is based on our present knowledge and experience. They may be considered only as guidelines as many factors can affect processing and application. Users should determine the suitability of the product by means of their own tests for its intended application.

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