

# 203

## SPRAY CONTACT ADHESIVE PREMIUM GRADE

### Technical Data Sheet

ISSUED: December 2016

#### DESCRIPTION

**TAC ADHESIVES - 203 SPRAY CONTACT ADHESIVE** is a **PREMIUM GRADE** spray contact adhesive. It offers **HIGH HEAT RESISTANTS**, **GOOD OPEN TIME** and bonds a wide range of materials including decorative plastic laminates, fabric, cloth backed and polyester backed vinyl, MDF and particleboard, timber, metal, concrete, glass, rubber and urethane foam.

#### FIELDS OF APPLICATION

Decorative laminates for cabinet making and shopfitting applications.  
Auto upholstery and furniture upholstery.

#### APPLICATION

Coverage rate, evaporation time, open time and press time are dependant on type of materials to be bonded as well as workshop conditions such as temperature and humidity. Do not use below 10°C as condensed water may form on the adhesive film and prevent bonding.

Best results are obtained under the following conditions:

Workshop, material and glue temperature: 20°C

Wood moisture: 8 - 10%

Relative humidity: 60 - 70%

Apply adhesive evenly to both surfaces with spray gun.

Coverage Rate: 6 - 8 m<sup>2</sup>/Litre

Allow adhesive to evaporate until it is no longer tacky to touch.

Evaporation Time @ 20°C: 5 - 10 minutes.

Join surfaces before end of open time.

Open Time @ 20°C: 10 - 15 minutes.

Apply as much pressure as possible to obtain optimum bond strength.

#### SURFACE PREPARATION

Surfaces to be bonded should be clean and free from oil, dust and other foreign materials. Metal surfaces should be degreased with **TAC ADHESIVES - CONTACT CLEANER**.

#### CLEAN UP

Use **TAC ADHESIVES - CONTACT CLEANER**.

#### TECHNICAL DATA

Base: Polychloroprene

Colour: Clear (yellow) and Red

Viscosity: Sprayable liquid

Pack Sizes: 4, 20 and 200 Litre

Best Before: 12 months

#### SAFETY DIRECTIONS

Avoid contact with skin and eyes and avoid breathing the vapour or spray mist. Store under cover, out of direct sunlight and in a well ventilated area. Keep away from all sources of ignition - No Smoking.

#### FIRST AID

If poisoning occurs contact a doctor or Poisons Information Centre. If swallowed, **DO NOT** induce vomiting. Give a glass of water. If in eyes, hold eyes open, flood with water for at least 15 minutes and see a doctor. Refer to Safety Data Sheet for further information.

The information contained in this technical data sheet is based on our present knowledge and experience. They may be considered only as guidelines as many factors can affect processing and application. Users should determine the suitability of the product by means of their own tests for its intended application.

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